



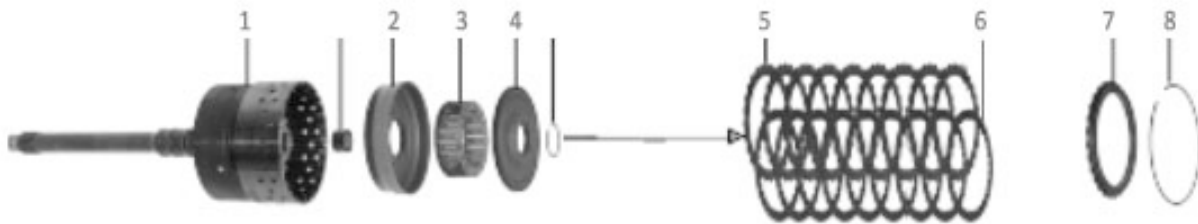
Ford Truck 6R140 6.7L Diesel 6.2 Gas Overdrive Clutch G3 PowerPack 2011 - On

ALTO PART # 206758

Alto # 206758 CONTENTS:

- (9) 206708A165 (.065" / 1.65mm) G3BK Friction Plates #6
- (9) 206709-173 (.068" / 1.73mm) Steel Separator Plates #5
- (1) 206304A Modified Overdrive Apply Piston #2

INSTALLATION INSTRUCTIONS



Installation: Stack the Overdrive clutch pack as follows;

Install the Alto modified piston (2) into the Overdrive drum assembly (1). Install the return spring (3) balance piston (4) and snap ring. Install a steel plate (5) against apply piston, install a friction plate (6), alternate steel and friction, install original top pressure plate (7) and snap ring (8). You will be installing 9 steel plates and 9 friction plates.

Apply regulated shop air to clutch pack several times to seat the plates properly.

Check clutch pack clearance using a feeler gauge between the top pressure plate (7) and the snap ring (8) Clutch pack clearance should be .070" to .080"

Always pre-soak friction plates in the ATF that you are going to use in the completed unit for at least 30 minutes.